Work Order	TID 114526 33:45 AM	Blue	*114	1526*							Page 1
Item ID: D Revision ID:	93414-041		Accept	*N900	040	100)*	Setup		1 7	S1*
Item Name: L	ug								Stop	*N	S2*
Start Date: 0	4/04/2014 Start Qty: 12.00	*12*		Cust Item I	D:						
Required Date: 3	0/04/2014 Req'd Qty: 12.00	*12*	i	Customer:							
Reference:											
Approvals:	Process Plan:	Date: 1403-10	Tooling:	Da	ate:	-		Run	Start	*N	R1*
	QC:	Date:	SPC (Y/N):		ate:	,			Stop	*N	R2*
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Rejo		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr		:					-			
D3414	Rev C			-							
100			0.00								
100 Waterjet	Memo		0.00				12	<u> </u>	0		Ju14-03-26
FLOW CNC Waterjet		Dwg D3414-1	1								
	2-Deburr if i	necessary									
110	OC2- Inspect parts off m	achine FAI/FAIR	0.00								

0.00

Memo

12 0

JM14-03.26

110

Quality Control

DQA:			Date:			-							7	$^{\mathcal{L}}$
						WORK ORDER NON	-C(ONFO	RMANCE / U	UPDATE				AEROSPACE
QA Closed:			Date:							V	Vork Order u	odate only		
Work Orde	er:					DISPOSITION				AGAINST D	EPARTMENT	/PROCESS		
Part N	10.					Rework Scrap			Skid-tube Machining	Crosstube Small Fab		Water Jet d. Eng. Coor.		Engineering Quality
NCR N	۱o.					Use-as-is Suspected Unapproved		Inerr	noforming Large Fab	Finishing Composite	Rec/Sto	re/Packaging Supplier		Other
Root					Desc	ription of work order update		Initial	Α	ction	Sign &			
Cause		Date	Step	Qty		or non-conformance	Ch	nief Eng	Des	cription	Date	Verification	1 L	QC Inspector
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved														
				•			FA	ULT CA	regory		•			
Landir	_	l				General		,		_	_	-		
		Bending Centre Not Concentric Cracks				Bend BOM/Route Broken/Damage/Defect		Folio/F Grain Hardwa	Program		Outside Dim Over/Under Part Incorre	tolerance	\square s	Pressure/Forced Set-up Temperature/Cure
		Crimp/Kink/Ripple/Wave Cuffs				Burrs Contamination		1	ion Incomplete/l ions Incomplete,	· · · -	Part Lost/Mi Part Moved	- <u>-</u>	_	Veld Vrong Stock Pulled
	Crushing Heat Treat			Table :		Countersink Cut Too Short	├─	Mislabe		r	Positioned V Power Loss/			Other
• ~	Inspection Strip in Tube Marks/Chatter			ıupe		Drawing Drill Holes		Misread Off-set						
•	\dashv	Turning Sequence Wave/Twist in Tube				Finish Fit/Function		4	Calibration Sequence					

Work Orde March-10-14 11		1526			*114	452	26*							Page
Revision ID:	D3414-041 Lug				Accept	*	1 900	040	100)* ፡	_	Start Stop		S1*
Start Date: Required Date: Reference:	04/04/2014 30/04/2014	Start Qty: 12.00 Req'd Qty: 12.00		*1 <i>2</i> * *1 <i>2</i> *			Cust Item I Customer:	D:				a		
Approvals:	Process Plan	n:	Date:		Tooling: SPC (Y/N):			ate:		I		Start Stop		R1* R2*
Sequence ID/ Work Center ID		Operation Description			Set Up/ Run Hours		Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
120 *1		QC8- Inspect parts - secon	nd check		0.00 0.00 [Y]	DAS 27 9-89 3/36)			12				

Quality Control

130

130

Brake NC

Brake NC

1-Deburr

2-Form using DT8254 as per Dwg D3414

140

0.00

0.00

140 Large Fab

e Fab

Memo

0.00

Large Fab

1- Weld using location Jig DT9625 as per Dwg D3414

A/R S.S. welding rod Batch: M125054

12 14-04-10 MAL

DQA:			Date:					7	2 aaa 2					
OA Clasadi			Data			WORK ORDER NON	-C(ONFO	RMANCE / UPDATE					AEROSPACE
QA Closed:			Date:							W	ork Order up	date only		
Work Ord	er:					DISPOSITION			AGAI	INST D	EPARTMENT,	/PROCESS		
						Rework			Skid-tube Crosst	tube]	Water Jet	\neg	Engineering
Part I	No.					Scrap			Machining Small		Pro	d. Eng. Coor.	7	Quality
						Use-as-is		Thern	noforming Finis	hing	⊣	re/Packaging	7	Other
NCR I	No.					Suspected Unapproved			Large Fab Compo	site]	Supplier	7	П
			,											
Root					Desc	ription of work order update	i	Initial	Action		Sign &			
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification		QC Inspector
Design	<u> </u>	!												
Doc/Data														
Equip/Tooling														
Handling/Pre	<u> </u>													
Material _														
Operator									:		1			
Offset/Setup Process		j												
Supplier														
Training	┝	İ												
Transport	<u> </u>	ĺ		,										
Unapproved														
	!	<u> </u>	1				FAI	ULT CAT	TEGORY		<u>.l</u>			
Landi	ng (Gear				General								
	Ē	Bending				Bend		Folio/F	Program	Г	Outside Dim	ensions [Pr	ressure/Forced
		Centre No	ot Concen	tric		BOM/Route		Grain			Over/Under	 -		et-up
		Cracks				Broken/Damage/Defect		Hardwa	are		Part Incorred	<u> </u>	_	emperature/Cure
:	Crimp/Kink/Ripple/Wave Burrs				Burrs		1	ion Incomplete/Unqualified		Part Lost/Mi	ssing		/eld	
					Contamination		1	tions Incomplete/Unclear		Part Moved	Ĭ		rong Stock Pulled	
	$oldsymbol{arphi}$				Countersink		4	gned/off center		Positioned V	√rong ∟			
	Heat Treat Cut Too Short				Cut Too Short		Mislabe			Power Loss/			ther	
	Inspection Strip in Tube					Drawing		Misread	d		-			
	Marks/Chatter					Drill Holes		Off-set						
		Turning S	equence			Finish		Out of 0	Calibration					
		Wave/Tw	ist in Tub	e		Fit/Function		Out of	Sequence					

Work Order ID 1	14526)
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Quality Control

114526

Page 3

March-10-14 11:33:45 AM Item ID: D3414-041 Accept *N900040100* Setup Start **Revision ID:** Stop **Item Name:** Lug *12* **Start Date:** 04/04/2014 **Start Qty: 12.00 Cust Item ID: Required Date:** 30/04/2014 Req'd Qty: 12.00 *19* **Customer:** Reference: Run Process Plan: Date: **Tooling: Approvals:** Date: Stop Date:_____ SPC (Y/N): Date: Sequence ID/ Operation Set Up/ **Tool ID** Tool # Plan Accept Reject Reject Insp. **Work Center ID Description** Qty Number Stamp Qty **Run Hours** Code 150 QC9- Inspect visual per QSI004- Fusion Welds 0.00 *150* 1404.10 OC 0.00 Memo 9.89 Quality Control 160 QC5- Inspect part completeness to step on W/O 0.00 DAS *160* 01.10PJ QC 0.00 Memo

DQA:			Date: _											TOAR
						WORK ORDER NON-	-CC	ONFO	RMANCE / U	PDATE				AEROSPACE
QA Closed:			Date:								W	ork Order up	odate only	
Work Orde	er:					DISPOSITION	į			AGAINS [*]	T DE	PARTMENT,	/PROCESS	
		-				Rework			Skid-tube	Crosstube	•]	Water Jet	Engineering
Part N	No			_		Scrap			Machining	Small Fal	_	Pro	d. Eng. Coor.	Quality
						Use-as-is		Thern	noforming	Finishin	g	Rec/Stor	re/Packaging	Other
NCR N	No			<u> </u>		Suspected Unapproved			Large Fab	Composite	e]	Supplier	
Root					Desci	ription of work order update		nitial	Ac	tion	_	Sign &		
Cause	Da	ite !	Step	Qty		or non-conformance	Ch	ief Eng	Desc	ription		Date	Verification	QC Inspector
Design														
Doc/Data													:	
Equip/Tooling			i											
Handling/Pre	Щ		į											
Material			:										:	
Operator	H													
Offset/Setup	H								<u>.</u>					
Process	H													
Supplier Training						•								
Transport	H													
Unapproved	H													
	ll		i				FΔI	JIT CAT	EGORY					
Landii	ng Gear					General							-	
	Bend	ling				Bend		Folio/P	rogram			Outside Dim	ensions Γ	Pressure/Forced
:	Cent	re Not (Concen	tric		BOM/Route		Grain	S			Over/Under		Set-up
	Centre Not Concentric Cracks					Broken/Damage/Defect		Hardwa	re			Part Incorred		Temperature/Cure
	Crimp/Kink/Ripple/Wave					Burrs		Inspecti	on Incomplete/U	nqualified		Part Lost/Mi	ssing	Weld
	Cuffs					Contamination		Instruct	ions Incomplete/	Unclear		Part Moved		Wrong Stock Pulled
	Crushing					Countersink		Misalig	ned/off center			Positioned W	_	_
	Heat Treat					Cut Too Short		Mislabe	led			Power Loss/S	Surge	Other
	Inspection Strip in Tube				<u> </u>	Drawing		Misread	I					
		cs/Chatt				Drill Holes		Off-set						
		ing Seq				Finish		Out of (Calibration					
-	Wav	e/Twist	in Tub	e	- 1	Fit/Function		Out of 9	Sequence					

Work Orde March-10-14 11		4526			*112	4526*							Page 4
Revision ID:	D3414-041 Lug		- 1 - 1		Accept	*N900	040	100)* ፡	Setup	Start Stop	171	S1*
	04/04/2014	Start Qty: 12.00 Req'd Qty: 12.00		*12* *12*		Cust Item I Customer:	D:				•	^IVI	S2*
Approvals:	Process Plan	n:	Date:_		Tooling: SPC (Y/N):		nte:		I	Run	Start Stop	"17	R1* R2*
Sequence ID/ Work Center II)	Operation Description			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
175 SprayPaint Spray Painting		Memo PRIME B_12893 DELFEET E B_12767 DEFLEET C B_12538 PRIME: Start Time: Fininsh Time: Finish Time: Finish Time:	34 LEAR S 10:00 :- 10:30		0.00				12		Ø	Ø	Ag 14-4-30
					DAS								

185

125

Quality Control

QC14- Inspect Spray Paint

Memo

DQA:		Date	:											
QA Closed:		Date	:		WORK ORDER NON-	-CC	ONFO	RMANCE / UP	PDATE	Wo	ork Order up	odate only 「	7	AEROSPACE
Mork Orde					DISPOSITION				AGAINST		PARTMENT			
Work Orde	er				٠, ١			[†]			1		- -	—
Part N	lo	<u></u>			Rework Scrap Use-as-is			Skid-tube Machining noforming	Crosstube Small Fab Finishing		1	Water Jet d. Eng. Coor. re/Packaging	- Eng	Quality
NCR N	lo		-		Suspected Unapproved		men	Large Fab	Composite	-	Nec/Stol	Supplier		Other
Root				Desci	ription of work order update		nitial	Acti	on		Sign &			
Cause	Da	te Step	Qty		or non-conformance	Ch	ief Eng	Descri	ption		Date	Verification	. c	QC Inspector
Design									· · · · · · · · · · · · · · · · · · ·			/		
Doc/Data						l					·		l	
Equip/Tooling						ł					i			
Handling/Pre														
Material														
Operator			ĺ											
Offset/Setup					·									
Process	\neg													
Supplier													ł	
Training														
Transport												•		
Unapproved														
·1		<u> </u>		1		FAL	JLT CAT	regory						
Landir	ng Gear				General									
	Bend	ing			Bend		Folio/F	rogram			Outside Dim	ensions	Press	ure/Forced
	Centi	e Not Conce	entric		BOM/Route		Grain				Over/Under	tolerance	Set-u	· ·
	Crack	S.			Broken/Damage/Defect	\Box	Hardwa	re			Part Incorred	<u>, </u>	⊣	perature/Cure
Ì					Burrs	П	ı	ion Incomplete/Un	gualified	\vdash	Part Lost/Mi	<u> </u>	Weld	
ľ					Contamination		1	ions Incomplete/U	•	-	Part Moved			ng Stock Pulled
1	Crushing				Countersink		ł	ned/off center		\vdash	Positioned V			
ľ					Cut Too Short		Mislabe			-	Power Loss/		Othe	r
	Inspection Strip in Tube				Drawing	\Box	Misread				1	. J- [1	
,		s/Chatter			Drill Holes	\Box	Off-set							
		ng Sequence	2		Finish		1	Calibration						
-	_	e/Twist in Tu			Fit/Function		1	Sequence						

Work Örde Masch-10-14 11:		4526		*112	1526*							Page 5
Revision ID:	D3414-041 Lug			Accept	*N900	040	100)* :	Setup	Start Stop	. 10	S1* S2*
Start Date: 0 Required Date: 3 Reference:	04/04/2014 30/04/2014	Start Qty: 12.00 Req'd Qty: 12.00	*1 <i>2</i> ' *1 <i>2</i> '		Cust Item II Customer:	D:						
	Process Pla	n:	Date:	Tooling: SPC (Y/N):		nte:		I	Run	Start Stop	^IVI	R1* R2*
Sequence ID/ Work Center ID 190 *1 Qn* Packaging		Operation Description Identify as per dwg & Sto	ck Location:	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	Rej Qty	_	Reject Number	Insp. Stamp

200

QC21- Final Inspection - Work Order Release

0.00

200

Memo

0.00

Quality Control

D1405-01

9-89

DQA:		·	Date:											
QA Closed:			Date:			WORK ORDER NON-	-CC	ONFO	RMANCE / UPDATE			,, , ,	_	AEROSPACE
QA Closed.			Date.							VV	ork Order up	date only		
Work Orde	er:					DISPOSITION			AGAIN	ST DI	PARTMENT	/PROCESS		
				_		Rework			Skid-tube Crosstul	e 🗀		Water Jet	\neg	Engineering
Part N	No					Scrap			Machining Small Fa	ıb	Pro	d. Eng. Coor.	╗	Quality
						Use-as-is		Therr	noforming Finishi	ng	Rec/Sto	re/Packaging		Other
NCR 1	No					Suspected Unapproved			Large Fab Composi	te]	Supplier		
Root	-				Desci	ription of work order update		Initial	Action		Sign &		$\overline{}$	
Cause		Date	Step	Qty	Desci	or non-conformance		ief Eng	1		Date	Verification		QC Inspector
Design				~-,		or more compensation	-	1101 1118	Description		Date	vermeation	+	QC IIISPECTOI
Doc/Data														
Equip/Tooling														
Handling/Pre														
Material]												
Operator														
Offset/Setup														
Process														
Supplier														
Training														
Transport														:
Unapproved														
-							FAl	ULT CA	TEGORY					
Landi	ng Ge	ear				General		_			_	_		
		Bending				Bend		Folio/F	Program	L	Outside Dim	ensions	F	Pressure/Forced
		entre No	t Concer	ntric	_	BOM/Route		Grain			Over/Under	tolerance	\s	Set-up
	\vdash	Cracks Broken/				Broken/Damage/Defect		Hardwa	are		Part Incorred	:i _		「emperature/Cure
	Crimp/Kink/Ripple/Wave Burrs				Burrs		Inspect	ion Incomplete/Unqualified	L	Part Lost/Mi	· -	_	Weld	
	H			Contamination	_	1	tions Incomplete/Unclear		Part Moved		\	Wrong Stock Pulled		
					Countersink		1 -	gned/off center	igspace	Positioned V		_		
	Heat Treat Cut Too Short					<u> </u>	Mislabe			Power Loss/	Surge	C	Other	
;					Drawing	L.	Misread							
•	-	/larks/Ch			<u> </u>	Drill Holes	L	Off-set						
		urning Se	-			Finish	$oxed{oxed}$	1	Calibration					
	<u> </u>	Vave/Tw	ist in Tub	e		Fit/Function		Out of S	Sequence					

Picklist Print March-10-14 11:33:55 AM Work Order ID: 114526 *114526* *D3414-041* **Parent Item:** D3414-041 Parent Item Name: Lug Start Date: 04/04/2014 **Required Date: 30/04/2014** Required Qty: 12.00 **Start Qty: 12.00** IPP A05.09.13New issueKJ/JLM **Comments:** Qty per Kit Total Component Item ID/ Replacement Mfg/ Bin Primary Last Route Unit of Qty on Qty Date Item Name Item ID Purch Item Location Location Seq ID Measure Hand **Qty** Issued Issued **2** 0.155 M304S12GA No 100 sf 118.6300 Purchased ** Jm14-03-26 *M304S12GA* 304/316 0.100" Sheet Location Loc Qty Loc Code MAT019 118.63

113062

113077

Manufactured

No

m126309

76.13

19

Each

23.5

140

D3414-3

D3414-3

Location	Loc Qty	Loc Code			
WA001	24				
$\frac{111462}{2} \times 12$	24		_12	14-04-09	MAL

**

24.0000

126309

12

Page 1

Status

DQA:			Date:											
OA Classid			Data			WORK ORDER NON	-CC	ONFO	RMANCE / UPDATE		- 1 0 . 1		AEROSPACE	
QA Closed:			Date:				_			VV	ork Order up	date only		
Work Orde	er:					DISPOSITION			AGAINST	DE	PARTMENT	PROCESS		
	_					Rework			Skid-tube Crosstube		}	Water Jet	Engineering	
Part N	lo.					Scrap			Machining Small Fab	-	Pro	d. Eng. Coor.	Quality	
	_			·····	_	Use-as-is		Therr	moforming Finishing		1	e/Packaging	Other	
NCR N	lo					Suspected Unapproved								
				, ,										
Root			1		Descr	ription of work order update	ı	nitial	Action		Sign &			
Cause	_	Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector	
Design	_					•								
Doc/Data	4								:					
Equip/Tooling									,					
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Offset/Setup	_													
Process	4					!								
Supplier														
Training	_													
Transport	\dashv													
Unapproved									T5000V		İ		1	
							FAU	ULI CA	TEGORY					
Landi	$\overline{}$	ear Bending				General Bend		leaka/e)	_	10		7,/	
	_	Centre No	t Cancar	atrio	-	BOM/Route	H	Grain	Program	\vdash	Outside Dim	-	Pressure/Forced	
	-		n concer	ILIIC	-		\vdash	Hardwa	~~	\vdash	Over/Under Part Incorred	<u> </u>	Set-up	
	_		Cracks Broken/Damage/Defect					1	ion Incomplete/Unqualified	\vdash	1		Temperature/Cure Weld	
		Crimp/Kink/Ripple/Wave Burrs Cuffs Contamination					\vdash	1 '	tions Incomplete/Unclear	\vdash	Part Lost/Mi Part Moved		⊣	
	Cuffs Contamination Countersink					-	ł	gned/off center	\vdash	Positioned V		Wrong Stock Pulled		
	Heat Treat Cut Too Short				1	-	Mislabe		-	Positioned v		Other		
	Inspection Strip in Tube Drawing				1	-	Misrea		<u></u>	1. OMEL FOSS	ouige	Other		
_	→ - -				Drill Holes		Off-set							
·						Finish	\vdash	4	Calibration					
•	-	Wave/Tw				Fit/Function		1	Sequence					

DART AEROSPACE LTD	Work Order:	114526
Description: Lug Bracket	Part Number:	D3414-1
Inspection Dwg: D3414 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

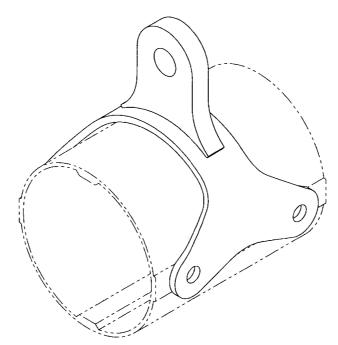
	<u> </u>					· · · · · · · · · · · · · · · · · · ·
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.313	+0.006/-0.001	0.315			V	Jkm05
1.19	+/-0.030	1.19			V	
1.00	+/-0.030	1.012"			V	
3.38	+/-0.030	3.387	_		V	
5.350	+/-0.010	5.352"	_		V	
6.23	+/-0.030	6.234	-		V	
2.500	+/-0.010	2.502"	-		V	
0.37	+/-0.030	0.375	_		V	
0.100	+/-0.010	0,102"			V	
						·
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			DAS			

		27		
Measured by: Jm	Audited by:	9-89	Prototype Approval:	N/A
Date: 14-03-26	Date:	1913/26	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	08.02.28	New Issue P/O D3414-041	KJ/DD	
В	09.05.27	Dimensions updated per Dwg Rev B	KJ 10	
С	09.10.16	Dwg Rev updated to Rev C	KJ X	<u> </u>
				-

DQA:			Date:												
						WORK ORDER NON-	-CC	ONFO	RMANCE / UPDATE			_		AEROSPACE	
QA Closed:			Date:							W	ork Order up	date only		J	
Work Orde	er:					DISPOSITION AGAINST D					DEPARTMENT/PROCESS				
	•					Rework		Skid-tube Crosst			Water Jet			Engineering	
Part No.				Scrap			Machining Small		Pro	d. Eng. Coor.	ヿ	Quality			
						Use-as-is		Thern	noforming Finis	hing	- 4	re/Packaging		Other	
NCR No.				Suspected Unapproved			Large Fab Compo]	Supplier					
Root	De				Desc	ription of work order update		nitial	Action		Sign &				
Cause		Date Step Qty			or non-conformance	l	ief Eng	Description		Date	Verification	.	QC Inspector		
Design			,						•				1		
Doc/Data															
Equip/Tooling									i						
Handling/Pre															
Material													-		
Operator															
Offset/Setup															
Process													İ		
Supplier]												
Training													-		
Transport							Ì						1		
Unapproved							<u> </u>								
							FAI	ULT CA	TEGORY						
Landi	$\overline{}$					General		1		_	7	-			
	Ш	Bending			<u> </u>	Bend	<u> </u>	1	Program		Outside Dim	j-	-	Pressure/Forced	
	Щ	Centre No	ot Concer	ntric	<u> </u>	BOM/Route	<u> </u>	Grain		<u> </u>	Over/Under	<u>+</u>	_	Set-up	
	-	Cracks		_	-	Broken/Damage/Defect		Hardwa		. -	Part Incorred		_	Temperature/Cure	
	-	Crimp/Kink/Ripple/Wave		\vdash	Burrs	_	1	ion Incomplete/Unqualified	'	Part Lost/Mi	ssing	\dashv	Weld		
		Cuffs			-	Contamination	\vdash	-	tions Incomplete/Unclear	L	Part Moved	L		Wrong Stock Pulled	
	Crushing		<u> </u>	Countersink	<u> </u>	- 1	gned/off center	 	Positioned V		_				
	Heat Treat			-	Cut Too Short	-	Mislabe		L	Power Loss/	Surge		Other		
	Inspection Strip in Tube			<u> </u>	Drawing	\vdash	Misrea				- 114				
	Marks/Chatter				\vdash	Drill Holes	\vdash	Off-set			-				
	Щ	Turning S			<u> </u>	Finish	<u> </u>	4	Calibration						
L		Wave/Twist in Tube				Fit/Function	1	Out of	Sequence						

ITEM No.	QTY. -041	PART NUMBER	DESCRIPTION
1	Х	D3414-041	LUG ASSEMBLY
2	1	D3414-1	LUG BRACKET
3	1	D3414-3	LUG



D3414-041 LUG ASSEMBLY

D

С

NOTES:
1) MATERIAL: N/A
2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3414-041" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.52 lbs

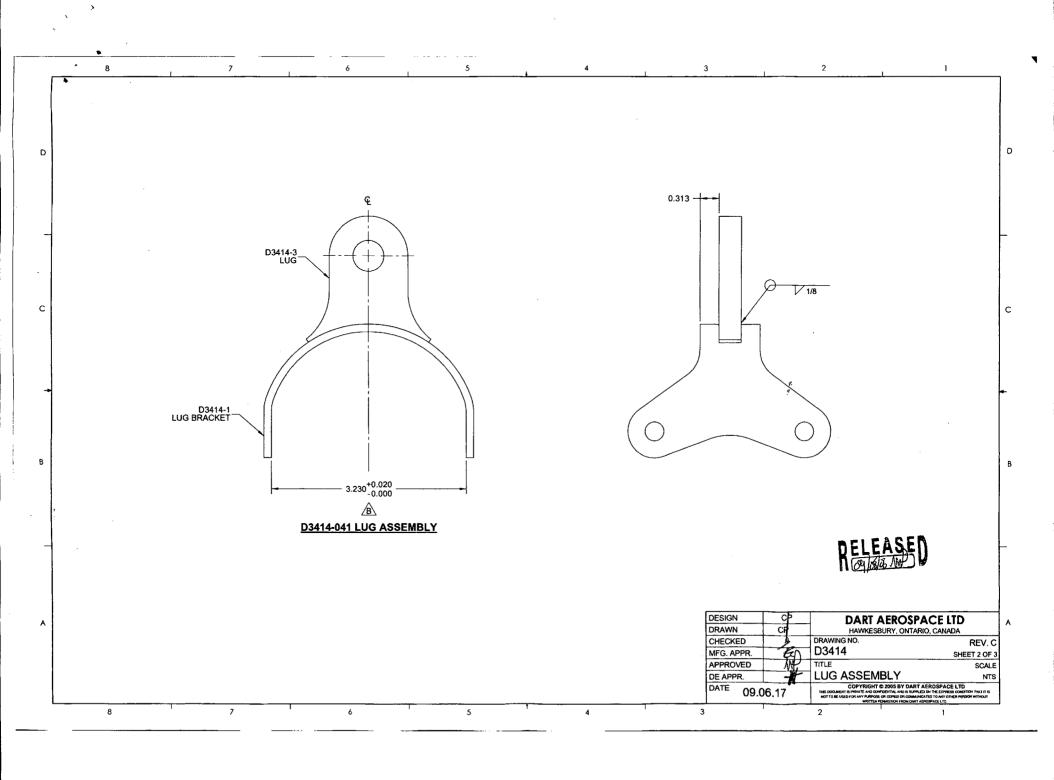
8

14.10-10 14.10-10

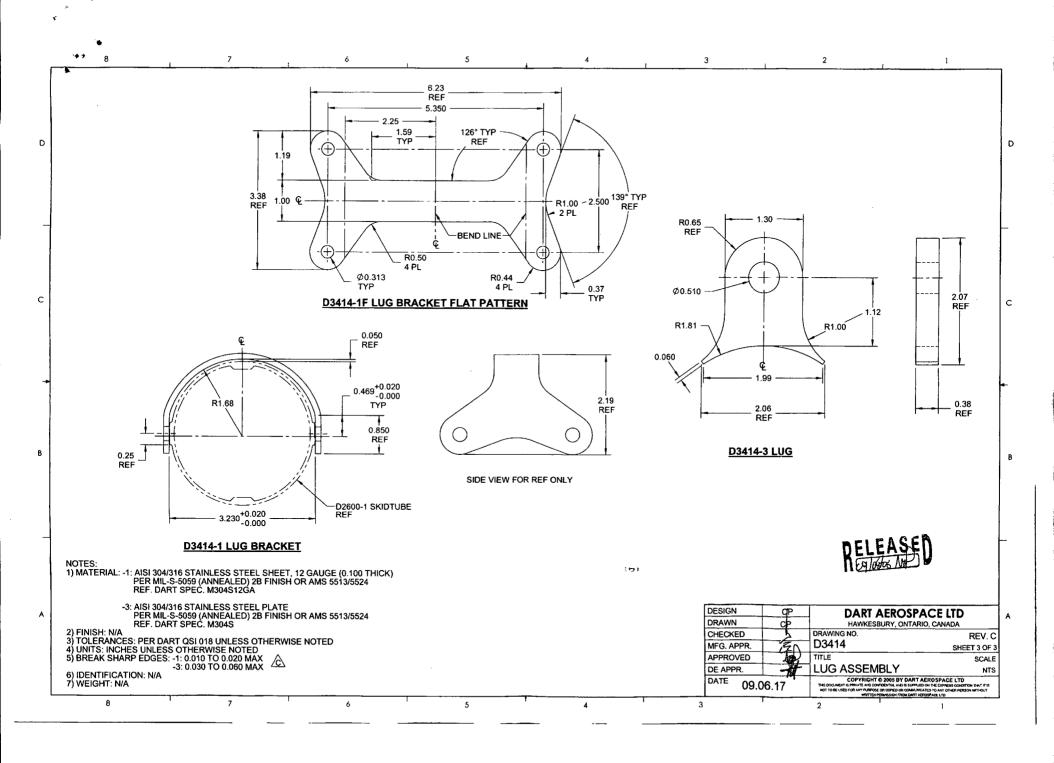
DESIGN		ਰ ਿ	DART AEROSPA HAWKESBURY ONTARI		_
REV.	<u> </u>	DE	BY	DATE	
Α	NEW IS:	SUE		CP	05.03.16
В	STANDA FLAT PA PREVEN REMOV OF MAN	NG REDRAWN IN: ARDS AND TRANS ATTERN FOR -1 IN TOULING AT IN ED FROM -1 (PAR IUFACTURE, B7-3 -3 1,12 DIM WAS	AJS	08.09.23	
С		SHARP EDGES FO 030 (ZN A7-3)	OR -3 NOW 0.030-0.060 WAS	CP	09.06.17

DRAWN	a di	HAWKESBURY, ONTARIO					
CHECKED		DRAWING NO.	REV. C				
MFG. APPR.	.ED	D3414	SHEET 1 OF 3				
APPROVED	W	TITLE	SCALE				
DE APPR.		LUG ASSEMBLY	NTS				
DATE 09.0	06.17	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT OF REWATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY MEMORS OR COPED OR COMMANDED TO THE TO ORDER PORSON WITHOUT					

DQA:		. Date:												
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					Rework			Skid-tube Crosstul	be]	Engineering			
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					Use-as-is		Thern	noforming Finishi	ng	Rec/Stor	e/Packaging	Other		
NCR N	NCR No.				Suspected Unapproved			Large Fab Composi	te 🗌]	Supplier]		
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}	Crimp/Kink/Ripple/Wave Burrs				1	ion Incomplete/Unqualified	┢	Part Lost/Mi	ssing	Weld				
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ŀ	Crushing			-	Countersink Cut Too Short	-	Mislabe	gned/off center	-	Positioned V Power Loss/	· -	Other		
	Heat Treat Inspection Strip in Tube			\vdash	Drawing		Misrea		L	Trower rossy:	onige	Torner		
			านยะ		Drill Holes	-	Off-set							
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	t			•		FA	ULT CA	regory			<u>I</u>			
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•	Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Inspection Strip in Tube Marks/Chatter			Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes		Grain Hardwa Inspect Instruct Misalia Mislaba Misread	rdware pection Incomplete/Unqualified tructions Incomplete/Unclear saligned/off center slabeled sread			Outside Dim Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	tolerance ct ssing Vrong	_	Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other	
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-	Wave/Twist in Tube			ı	Fit/Function	1	10ut of 9	Seguence						